

## Removal and Installation

### General Equipment

Ford approved diagnostic tool

### Removal

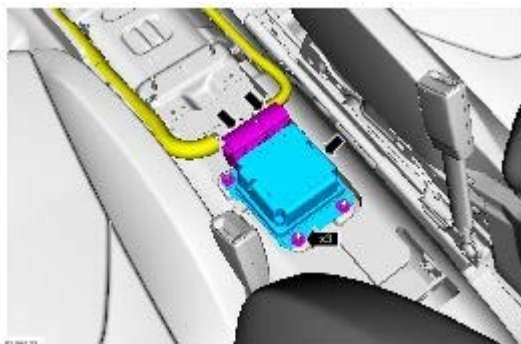


**WARNING:** The following procedure prescribes critical repair steps required for correct restraint system operation during a crash. Follow all notes and steps carefully. Failure to follow step instructions may result in incorrect operation of the restraint system and increases the risk of serious personal injury or death in a crash.

**NOTE:** After an impact, the RCM can be used again up to 5 times if it is not physically damaged and if it passes a self-test without any faults.

**NOTE:** Removal steps in this procedure may contain installation details.

1. Refer to: [Supplemental Restraint System \(SRS\) Depowering](#) (501-20B Supplemental Restraint System, General Procedures).
2. Refer to: [Floor Console](#) (501-12 Instrument Panel and Console, Removal and Installation).
3. Torque: 9 Nm



### Installation



**WARNING:** Incorrect repair techniques or actions can cause an accidental Supplemental Restraint System deployment. Make sure the restraint system is depowered before reconnecting the component. Refer to the Supplemental Restraint System depowering General Procedure in section 501-20B. Failure to precisely follow depowering instructions could result in serious personal injury from an accidental deployment.

1. To install, reverse the removal procedure.
2. After an impact, connect the diagnostic scan tool to carry out the BCM Crash Status Reset under "Electrical - Service Functions", if the BCM CRASH PID is present and reads 'Yes'.

Refer to: [Inspection and Repair after a Supplemental Restraint System \(SRS\) Deployment](#) (501-20B Supplemental Restraint System, General Procedures).

3. **NOTE:** New units must be configured using the Programmable Module Installation Routine in the diagnostic tool.

Use the General Equipment: [Ford approved diagnostic tool](#)

4. Refer to: [Supplemental Restraint System \(SRS\) Repowering](#) (501-20B Supplemental Restraint System, General Procedures).